

BEFORE YOU START!

- * Always Wear Safety Glasses!
- * Use Extra Caution When Working With Saw Blades

Proform® Tubing and Pipe Notcher Tool

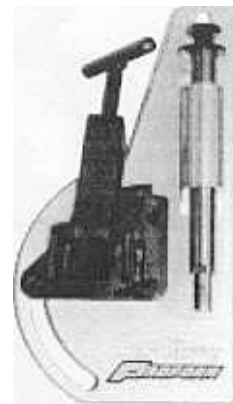
NOTE: Hole saws are available at most local hardware stores and many chain stores including Home Depot. Always lubricate the saw with cutting oil before notching. Select the hole saw diameter that matches the outer diameter of the tubing with which you are working. For longer saw life we recommend an arbor speed and feed rate of less than 250 RPM.

Step 1: Set up

Clamp the flange of the PROFORM pipe notcher tool in your bench vise or bolt it to a secure workbench. Power your pipe notching tool with a 1/2-inch chuck hand drill (see Example A).

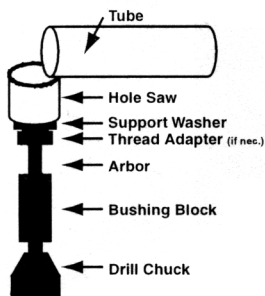
Step 2: Operation

NOTE: The arbor is installed upside down for safe shipping. You will need to reverse the arbor PRIOR to use. NEVER insert your tubing over halfway and NEVER cut a piece of tubing in half with the notcher (see Examples B & C). For deeper angles and/or larger diameter tubing, set the tubing so it slightly touches the end of the tubing. You will also need to re-adjust the bushing block back and cut as close as you can BEFORE the tube bottoms out in the saw. Pull the saw back and cut the tubing piece off before continuing the notching.

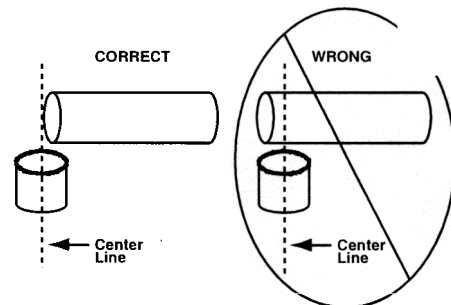


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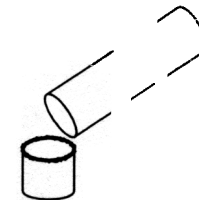
Example A



Example B



Example C



More application information including tech tips, FAQs, and image diagrams are available online at www.proformparts.com/TECH.

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— WARNING —

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